

Tablica 2.4. Dozvoljena odstupanja za izabrana prioriteta tolerancijska

Naz. mera mm iznad...do	d9	e9	f8	f7	g6	h5	h6	h7	h8	h9	h10	h11	j6
1 ...3	-20 -45	-14 -39	-6 -20		-2 -8	0 -4	0 -6	0 -10	0 -14	0 -25	0 -40	0 -60	+4 -2
3... 6	-30 -60	-20 -50	-10 -28		-4 -12	0 -4	0 -8	0 -12	0 -18	0 -30	0 -48	0 -75	+6 -2
6... 10	-40 -76	-25 -61	-13 -35	-13 -28	-5 -14	0 -6	0 -9	0 -15	0 -22	0 -36	0 -58	0 -90	+7 -2
10... 18	-50 -93	-32 -75	-16 -43	-16 -34	-6 -17	0 -8	0 -11	0 -18	0 -27	0 -43	0 -70	0 -110	+8 -3
18... 30	-65 -117	-40 -92	-20 -53	-20 -41	-7 -20	0 -9	0 -13	0 -21	0 -33	0 -52	0 -84	0 -130	+9 -4
30 ... 50	-80 -142	-50 -112	-25 -64	-25 -50	-9 -25	0 -11	0 -16	0 -25	0 -39	0 -62	0 -100	0 -160	+11 -5
50 ... 80	-100 -174	-60 -134	-30 -76	-30 -60	-19 -29	0 -13	0 -19	0 -30	0 -46	0 -74	0 -120	0 -190	+12 -7
80... 120	-120 -207	-72 -159	-36 -90	-36 -71	-12 -34	0 -15	0 -22	0 -35	0 -54	0 -87	0 -140	0 -220	+13 -9
120... 180	-145 -245	-85 -185	-43 -106	-43 -83	-14 -39	0 -18	0 -25	0 -40	0 -63	0 -100	0 -160	0 -250	+14 -11
180 ...250	-170 -285	-100 -215	-50 -122	-50 -96	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	0 -185	0 -290	+16 -13
250... 315	-190 -320	-110 -240	-56 -137	-56 -108	-17 -49	0 -23	0 -32	0 -52	0 -81	0 -130	0 -210	0 -320	+16 -16
315 ...400	-210 -350	-125 -165	-62 -151	-62 -119	-18 -54	0 -25	0 -36	0 -57	0 -89	0 -140	0 -230	0 -360	+18 -18
400 ... 500	-230 -385	-135 -290	-68 -165	-68 -131	-20 -60	0 -27	0 -40	0 -63	0 -97	0 -155	0 -250	0 -400	+20 -20

NAPOMENA: U sistemu zajedničke unutrašnje mere preporučuju se sledeća naleganja:

H6	H7	H8	H9	H1	H12	H13
+	■	■	+	■	+	+

H6	H7	H8	H9	H1	H12	H13
+	■	■	+	■	+	+

H6	H7	H8	H9	H1	H12	H13
+	■	■	+	■	+	+

Naleganje sa zazorom	a11				■		
	b9						
	b11						+
	c9			+			
	c11			■	■		
	d9		■	■			
	d10			+			
	d11						+
	e8		■				
	e9				+		
	f6		+				
	f7	■	■				
	f8			+	+		
g5	+						
g6		■					

Naleganje sa zazorom	h5	+					
	h6		■				
	h8			+	+		
	h9			■	■		
	h11				■	■	
	h12						+
h13							+
Neizvesna naleganja	j5	+					
	j6	■	■				
	k5	+					
	k6	■	■				
	m5	+					
	m6		+				
n5	+						
n6		■					

Naleganje sa preklonom	p5	+					
	p6		+				
	r5	+					
	r6		■				
	s5	+				do 100 mm	
	s6	■	■				
	t5	+				24 do 65 mm	
	t6	+				24 do 200 mm	
	u5	+				do 24 mm	
	u6	+				do 140 mm	
	u8		■	■		iznad 24 mm	
	x6	+				do 65 mm	
	x8		■	■		do 24 za I st.	
z6	+				do 40 mm		
za6	+				do 10 mm		
zb8			+		do 10 mm		
zc8			+		do 10 mm		

■ Naleganja 1. stepena prioriteta

▨ Naleganja 2. stepena prioriteta

+

▨ Naleg. 3. stepena prioriteta

■ ▨ Za ograničena područja mera

polja za spoljne mere

Naz. mera mm iznad...do	k6	n6	p6	r6	r7	s6	s7	s8	t7	t8	u8	x8	c11
1 ...3	+6 0	+10 +4	+12 +6	+16 +10	+20 +10	+20 +14	+24 +14	+28 +14			+32 +18	+34 +20	-60 -120
3... 6	+9 +1	+16 +8	+20 +12	+23 +15	+27 +15	+27 +19	+31 +19	+37 +19			+41 +23	+46 +28	-70 -145
6... 10	+10 +1	+19 +10	+24 +15	+28 +19	+34 +19	+32 +23	+38 +23	+45 +23			+ 50 + 28	+56 +34	-80 -170
10... 14	+ 12	+ 23	+ 29	+ 34	+ 41	+ 39	+ 46	+ 55			+ 60	+67 +40	-95
14... 18	+ 1	+ 12	+ 18	+ 23	+ 23	+ 28	+ 28	+ 28			+ 33	+72 +45	-205
18... 24	+ 15	+ 28	+ 35	+ 41	+ 49	+ 48	+ 56	+ 68			+74 +41	+87 +54	-110
24... 30	+ 2	+ 15	+ 22	+ 28	+ 28	+ 35	+ 35	+ 35	+ 62 +41	+74 +41	+81 +48	+79 +64	-240
30 ... 40	+ 18	+ 33	+ 42	+ 50	+ 59	+ 59	+ 68	+ 82	+73 +48	+87 +48	+99 + 60	+119 + 80	-120 -280
40 ... 50	+ 2	+ 17	+ 26	+ 34	+ 34	+ 43	+ 43	+ 43	+79 +54	+93 +54	+109 + 70	+136 +97	-130 -290
50 ... 65	+ 21	+ 39	+ 51	+60 +41	+71 +41	+72 +53	+83 +53	+ 99	+96 + 66	+112 + 66	+133 + 87	+168 +122	-140 -330
65 ... 80	+ 2	+ 20	+ 32	+62 +43	+73 +43	+78 +59	+89 +59	+105 + 59	+105 + 75	+121 + 75	+148 +102	+192 +146	-150 -340
80... 100	+ 25	+ 45	+ 59	+73 +51	+86 +51	+93 +71	+106 + 71	+125 + 91	+126 + 91	+145 + 91	+178 +124	+232 +178	-170 -390
100... 120	+ 3	+ 23	+ 37	+76 +54	+89 +54	+101 +79	+114 + 79	+133 + 79	+139 +104	+158 +104	+198 +144	+246 +210	-180 -400
120... 140				+88 +63	+103 + 63	+117 + 92	+132 + 92	+155 + 92	+162 +122	+185 +122	+233 +170	+311 +248	-200 -450
140... 160	+ 28 + 3	+52 +27	+68 +43	+90 +65	+105 + 65	+125 +100	+140 +100	+163 +100	+174 +134	+197 +134	+253 +190	+343 +280	-210 -460
160... 180				+93 +68	+108 + 68	+133 +108	+148 +108	+171 +108	+186 +146	+209 +146	+273 +210	+373 +310	-230 -480
180... 200				+105 + 77	+123 + 77	+151 +122	+168 +122	+194 +166	+212 +166	+238 +166	+380 +236	+422 +350	-240 -530
200... 225	+ 33 + 4	+ 60 + 31	+79 +50	+109 + 80	+126 + 80	+159 +130	+176 +130	+202 +130	+226 +180	+252 +180	+330 +258	+457 +385	-260 -550
225... 250				+113 + 84	+130 + 84	+169 +140	+186 +140	+212 +140	+242 +196	+268 +196	+356 +284	+497 +452	-280 -570
250... 280	+ 36	+ 66	+ 88	+126 + 94	+146 + 94	+190 +158	+210 +158	+239 +158	+270 +218	+299 +218	+396 +315	+556 +475	-300 -620
280...315	+ 4	+ 34	+ 56	+130 + 98	+150 + 98	+202 +170	+222 +170	+251 +170	+292 +240	+321 +240	+431 +350	+606 +525	-330 -650
315...355	+ 40	+ 73	+ 98	+144 +108	+165 +108	+226 +190	+247 +190	+279 +190	+325 +268	+357 +268	+479 +390	+679 +590	-360 -720
355... 400	+ 4	+ 37	+ 62	+150 +114	+171 +114	+244 +208	+265 +208	+297 +208	+351 +294	+383 +294	+524 +435	+749 +660	-400 -760
400... 450	+ 45	+ 80	+ 108	+166 +126	+189 +126	+272 +232	+298 +232	+336 +232	+393 +330	+427 +330	+587 +490	+837 +740	-440 -840
450... 500	+ 5	+ 40	+ 68	+172 +132	+195 +132	+292 +252	+315 +252	+349 +252	+423 +360	+457 +360	+637 +540	+917 +820	-480 -880